



1 Cleaning/inspection MPI/dye check



3 MIG welding St.St. O-ring grooves/base layer
Plasma welding seating layer Stellite/
hardfacing



5 Reconditioned seats
after final inspection



2 Premachining of seating area
and O-ring grooves



4 Final machining by CNC

RECONDITIONING PROCEDURE EXHAUST VALVE SEAT