



1 Cleaning/inspection
incl MPI/dye check
(pressure test)



2 Cleaning/inspection
incl MPI/dye check



3 Premachining/check by
MPI to ensure crack free



4 Preheating/SAW welding



5 Heat treatment



6 Redrilling of all pockets and
cooling bores



7 Inconel welding/
grinding radius



8 CNC machining to original
dimension



9 Final inspection/pressure
test (evt class approval)

RECONDITIONING PROCEDURE CYLINDER COVER