



**1**

Cleaning/  
inspection  
MPI check  
serrations

**2**

Checking  
diameter big  
end/small  
end bore

**3**

Checking  
alignment

**4**

Grinding/  
lapping  
serrations

**5**

CNC  
machining/  
honing big  
end bore  
(with bolts  
on torque)

**6**

Final  
inspection  
big end bore

**7**

Final  
result after  
machining/  
honing

## RECONDITIONING PROCEDURE CONNECTING RODS